

Contents

Chapter 1 Description

1.1 Notice	3
1.2 Introduction	4
1.3 Codes Read	4
1.4 Installation	4
1.5 Pin Assignment	6
1.6 Specification	8

Chapter 2 Configuration - General

2.1 Flow Chart	10
2.2 Loop of Programming	11
2.3 Factory Default Settings	11
2.4 Main Page of Configuration	12

Chapter 3 Interface and Reading Mode Selection

3.1 Interface Selection	13
3.2 Reading Mode Selection	14

Chapter 4 Communication Parameters

4.1 RS232 Mode Parameters	15
4.2 Keyboard Wedge Mode Parameters.....	17
4.3 Output Characters Parameters	19
4.4 Wand Emulation Mode Parameters.....	21
4.5 OCIA Mode Parameters	22

Chapter 5 Bar Codes & Others

5.1 Symbologies Selection	23
5.2 UPC/EAN/JAN Parameters	26
5.3 Code 39 Parameters	28
5.4 Code 128 Parameters	30
5.5 Interleave 25 Parameters	32
5.6 Industrial 25 Parameters	34
5.7 Matrix 25 Parameters	36
5.8 CODABAR/NW7 Parameters	38
5.9 Code 93 Parameters	40
5.10 Code 11 Parameters	42
5.11 MSI/PLESSEY Code Parameters	44
5.12 BC412 Code Parameters	46

5.13 Code 2 of 6 Parameters	48
-----------------------------------	----

Chapter 6 Miscellaneous Parameters

6.1 Language Selection	50
6.2 Bar Code ID	52
6.3 Reading Level	55
6.4 Accuracy	55
6.5 Buzzer Beep Tone	55
6.6 Sensitivity of Continuous Reading Mode ...	56
6.7 Notebook Function	56
6.8 Reverse Output Characters	56
6.9 Set Up Deletion	57
6.10 Set Up Insertion	60

Appendix

A. Decimal Value Tables	63
B. ASCII Tables	64
C. Function Key Tables	68

Chapter 1 Description

1.1 Notice

The manufacturer shall not be liable for technical or editorial errors or omissions contained herein; nor for incidental or consequential damages in connection with the furnishing, performance, or use of this publication.

FCC Approval



This device had been test in accordance with the procedures given in ANSI C63.4 (1992) and confirmed to complies with the limits for a CLASS B digital pursuant to part 15 of the FCC Rules.

CE Standards



The CE mark as shown here indicates this product had been tested in accordance with the procedures given in European Council Directive 89/336/EEC and confirmed to comply with the European Standard EN55022:1994/ A1: 1995 Class B, EN 55024/1998.

1.2 Introduction

The Decoder is an advanced and versatile decoding facility for barcoding systems. It works with variety of bar code types, reading devices, and computer interfaces. It discriminates about twenty different symbologies automatically.

This menu provide an easy way to config the decoding options and interface selections by scanning bar codes listed in the menu.

1.3 Codes Read

. Codes Read

ALL UPC/EAN/JAN, Code 39, Code 39 Full ASCII, Code 128, Interleave 25, Industrial 25, Matrix 25, CODABAR/NW7, Code 11, MSI/PLESSEY, Code 93, China Postage, Code32/Italian Pharmacy
Others available upon request.

1.4 Installation

Unpacking –

Remove the scanner from its packing and check it for damage. If the scanner was defected in transit, please contact your vendor immediately. Be sure that you keep the packing with all accessories contains in the package for your returning of service.

Connecting the scanner –

Keyboard wedge/RS-232C/USB:

Connect the 10-pins RS-45 male connector into the bottom of the scanner and you will hear a “click” when the connection is made.

Power supply for RS-232C scanner–

There are 3 ways to supplying the power, use external +5V power supply, use optional power cable (KBDC) which taking the power from KB wedge or if the host supports +5V power from pin 9.

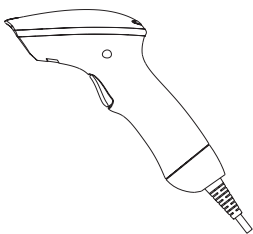
Installing the scanner to the Host System –

1. Turn off the host system.
2. Connect the power if needed.
3. Connect to the proper port on the host system.
4. Turn on the host system.

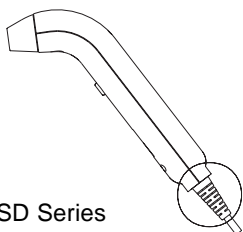
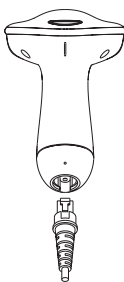
Switching cable –

Before removing the cable from the scanner, it is recommended that the power on the host system is off and the power supply has been disconnected from unit.

1. Find the small “Pin-hole” on the bottom of the unit.
2. Use a bended regular paperclip and insert the tip into the hole.
3. You will head a “click”, then gentle on the strain-relief of the cable and it will slide out of the scanner.



SG/LG Series



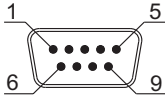
SD Series

1.5 Pin Assignment

A> Input Port for Mini Decoder

DB 9 Male

Pin No.	Wand / Slot Reader	CCD / Laser Scanner
1	N.C.	S.O.S.
2	DATA	DATA
3	N.C.	N.C.
4	N.C.	N.C.
5	N.C.	TRIGGER
6	N.C.	P. E.
7	GND	GND
8	SHIELD	SHIELD
9	+5V	+5V

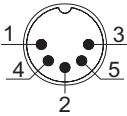


B> Output Port

1. PC Keyboard Output

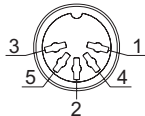
DIN 5 MALE

Pin No.	Function
1	HOST CLK
2	HOST DATA
4	GND
5	Vcc(+5V)



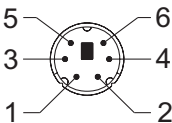
DIN 5 FEMALE

Pin No.	Function
1	KB CLK
2	KBDATA
4	GND
5	Vcc(+5V)



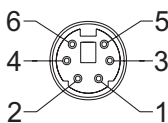
MiniDIN 6 MALE

Pin No.	Function
1	HOST DATA
3	GND
4	Vcc
5	HOST CLK



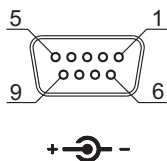
MiniDIN 6 FEMALE

Pin No.	Function
1	KBDATA
3	GND
4	Vcc
5	KB CLK



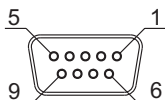
2. RS-232 Output DB 9 Female

Pin No.	Function
2	TXD
3	RXD
5	GND
7	CTS
8	RTS
Power Lead	Vcc (+5V)



3. WAND Emulation Output DB 9 Female

Pin No.	Function
2	DATA
7	GND
9	Vcc (+5V)



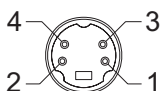
4. ADB Interface MiniDIN 4 MALE

Pin No.	Function
1	ADB
3	Vcc
4	GND



MiniDIN 4 FEMALE

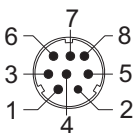
Pin No.	Function
1	ADB
3	Vcc
4	GND



5. NEC 9801 Interface

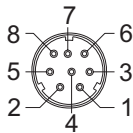
MiniDIN 8 MALE

Pin No.	Function
1	RST
2	GND
3	RDY
4	RXD
5	RTY
8	+5V



MiniDIN 8 FEMALE

Pin No.	Function
1	RST
3	GND
4	RDY
5	RXD
4	RTY
5	+5V



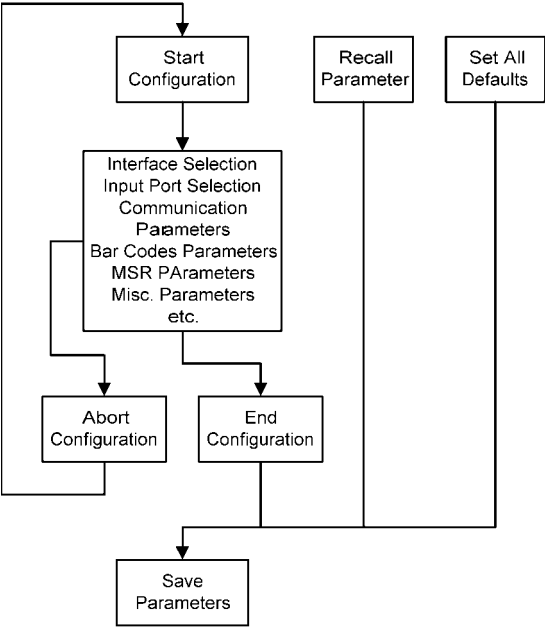
1.6 Specification

	SD20X	SD30X	SD80X
Interface	TTL, Keyboard		
Code Read	ALL UPC/EAN/JAN , Code 39, Code 39 CODABAR/NW7, Code 11, MSI/PLE		
With of Window	60mm	80mm	60mm
Depth of Field	25mm	25mm	100mm
Resolution			
Ambient Light	1500Lux	1500Lux	1500Lux
Scan Speed	100	100	100
Voltage			
Operating Temperature	0°C		
Storage Temperature	-20°C		
Relative Humidity	20%		
Cable			

SD90X	SD100X	SG30X	LG3XX
RS232, USB and WAND Emulation			
Full ASCII, Code 128, Interleave 25, Industrial 25, Matrix 25, SSEY, Code 93, China Postage, Code32/Italian Pharmacy			
80mm	75mm	50mm	50mm
150mm	100mm	300mm	300mm
0.127mm(5 mil)			
1500Lux	1500Lux	100,000Lux	100,000Lux
100	100	270	36 - 100
DC +5V \pm 5%			
to 40°C (32°F to 104°F)			
to 60°C (-4°F to 140°F)			
to 85% (Non-Condensing)			
Straight, 5 ft.			

Chapter 2 Configuration - General

2.1 Flow Chart



2.2 Loop of Programming

The philosophy of programming parameters has been shown on the flow chart of 2.1. Basically user should

1. Scan Start of Configuration.
2. Scan all necessary labels for parameters that meet applications.
3. Scan End of Configuration to end the programming.
4. To permanently save the settings you programmed, just scan label for Save Parameters.
5. To go back to the Default Settings, just scan label for Set All Defaults.

2.3 Factory Default Settings

The factory default settings are shown with < > and bold in the following sections. You can make your own settings by following the procedures in this manual. If you want to save the settings permanently, you should scan the label of "Save Parameters" in chapter 2.4, otherwise the settings will not be saved after the decoder power is off, and all settings will go back to previous settings.

By scanning "Set All Default" label, the settings will go back to the factory default settings.

2.4 Main Page of Configuration

Save Parameters



Recall Stored Parameters



Set All Defaults



Start Configuration



End Configuration



Abort Configuration



Version Information



Save Parameters -

The parameter settings will be saved permanently.

Recall Stored Parameters -

Replace the current parameters by the parameters you saved last time.

Set All Defaults -

Set all the parameters to the factory default settings.

Abort Configuration -

Terminate current programming status.

Version Information -

Display the decoder version information and date code.

Chapter 3 Interface and Reading Mode Selection

3.1 Interface Selection

<Keyboard Mode>



RS232 Mode



WAND Emulation



OCIA Mode



USB Mode



3.2 Reading Mode Selection

<Good Read OFF>



Trigger ON/OFF



Continuous/Trigger OFF



Testing



Continuous/Auto Power On



Flash



Flash/Auto Power On



Reserved1



Reserved2



Reserved3



Reserved4



Reserved5



Ch.4 Communication Parameters

4.1 RS232 Mode Parameters

A> Set Up BAUD Rate

600



1200



2400



4800



<9600>



19200



38400



B> Set Up Data Bits

7 Data Bits



<8 Data Bits>



C> Set Up Stop Bits

<1 Bit>



2 Bits



D> Set Up Parity

<None>



Even



Odd



Mark



Space



E> Handshaking

RTS/CTS Enable



<RTS/CTS Disable>



ACK/NAK Enable



<ACK/NAK Disable>



XON/XOFF Enable



<XON/XOFF Disable>



4.2 Keyboard Wedge Mode Parameters

A> Terminal Type

<IBM PC/AT, PS/2>



IBM PC/XT



IBM PS/2 25, 30



NEC 9800



Apple Desktop Bus(ADB)



IBM 5550



IBM 122 Key (1)



IBM 102 Key



IBM 122 Key (2)



Reserved 1



Reserved 2



Reserved 3



Reserved 4



Reserved 5



B> Upper/Lower Case

<No Change>



Upper Case



Lower Case



C> Send Character by ALT Method

Enable



<Disable>



D> Select Numerical Pad

ON



<OFF>



4.3 Output Characters Parameters

A> Select Terminator

<CR+LF>



None



CR



LF



Space



HT(TAB)



STX-ETX



B> Time-out Between Characters

<0 ms>



5 ms



10 ms



25 ms



50 ms



100 ms



200 ms



300 ms



4.4 Wand Emulation Mode Parameters

A> TTL Level Representation

<Bar Equals High>



Bar Equals Low



B> Scan Speed Selection

<Fast>



Slow



C> Output Format Selection

<Output as Code 39>



Output as Code 39
Full ASCII



Output as Original
Code Format



4.5 OCIA Mode Parameters

<NCR 8 Bit Format>



NCR 9 Bit Format



Spectra-Physics



Nixdorf



Ch.5 Bar Codes & Others

5.1 Symbolgies Selection

UPC-A <ON>



OFF



UPC-E <ON>



OFF



EAN-13/JAN-13 <ON>



OFF



EAN-8/JAN-8 <ON>



OFF



CODE 39 <ON>



OFF



CODE 128 <ON>



OFF



CODABAR/NW7 <ON>



OFF



Interleave 25 <ON>



OFF



Industrial 25 ON



<OFF>



Matrix 25 ON



<OFF>



CODE 93 ON



<OFF>



CODE 11 ON



<OFF>



China Postage ON



<OFF>



MSI/PLESSEY ON



<OFF>



BC412 ON



<OFF>



Code 2 of 6 ON



<OFF>



Reserved4 ON



<OFF>



Reserved5 ON



<OFF>



Reserved6 ON



<OFF>



Select All Bar Codes



5.2 UPC/EAN/JAN Parameters

A> Reading Type

UPCA=EAN13 ON



UPCA=EAN13<OFF>



ISBN Enable



ISBN <Disable>



ISSN Enable



ISSN <Disable>



Decode with Supplement



<Autodiscriminate Supplement>



B> Supplementals Set Up

<Not Transmit>



Transmit 2 Code



Transmit 5 Code



Transmit 2&5 Code



C> Check Digit Transmission

UPC-A Check Digit
Transmission <ON>



OFF



UPC-E Check Digit
Transmission <ON>



OFF



EAN-8 Check Digit
Transmission <ON>



OFF



EAN-13 Check Digit
Transmission <ON>



OFF



5.3 Code 39 Parameters

A> Type of Code

<Standard>



Full ASCII



Italian Pharmacy/Code 32

<OFF>



Italian Pharmacy/
Code 32 ON



B> Check Digit Transmission

<Do Not Calculate
Check Digit>



Calculate Check Digit
& Transmit



Calculate Check Digit
& Not Transmit



C> Output Start/Stop Character

Enable



<Disable>



D> Decode Asterisk

Enable



%0E22

<Disable>



%0E20

E> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
 2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
 3. Scan the "Complete" label of the desired set.
- Repeat the steps 1 - 3 to set additional lengths.

<Variable>



%4E1+

Fix Length (2 Sets Available)

1. 1st Set Begin



%4E00

2. Decimal Value
(Appendix A)

3. 1st Set Complete



%4E01

1. 2nd Set Begin



%4E00

2. Decimal Value
(Appendix A)

3. 2nd Set Complete



%4E02

Minimum Length

1. Begin



%2+- /

2. Decimal Value
(Appendix A)

3. Complete



%2C0+

5.4 Code 128 Parameters

A> Check Digit Transmission

Do Not Calculate
Check Digit



Calculate Check
Digit & Transmit



<Calculate Check Digit
& Not Transmit>



B> Append FNC2

ON



<OFF>



C> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.5 Interleave 25 Parameters

A> Check Digit Transmission

<Do Not Calculate
Check Digit>



Calculate Check Digit
& Transmit



Calculate Check Digit
& Not Transmit



B> Set Up Number of Character

<Even>



Odd



C> Brazilian Banking Code

<Disable>



Enable



D> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.6 Industrial 25 Parameters

A> Check Digit Transmission

<Do Not Calculate
Check Digit>



Calculate Check Digit
& Transmit



Calculate Check Digit
& Not Transmit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.7 Matrix 25 Parameters

A> Check Digit Transmission

<Do Not Calculate
Check Digit>



Calculate Check Digit
& Transmit



Calculate Check Digit
& Not Transmit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.8 CODABAR/NW7 Parameters

A> Set Up Start/Stop Characters Upon Transmission

ON



<OFF>



B> Transmission Type of Start/Stop

<A/B/C/D> <Start>



<A/B/C/D> <Stop>



A Start



A Stop



B Start



B Stop



C Start



C Stop



D Start



D Stop



C> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.9 Code 93 Parameters

A> Check Digit Transmission

<Calculate Check 2 Digits
& Not Transmit>



Do Not Calculate
Check Digit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.10 Code 11 Parameters

A> Check Digit Transmission

<Do Not Calculate
Check Digit>



Calculate Check 1
Digit & Transmit



Calculate Check 1 Digit
& Not Transmit



Calculate Check 2
Digits & Transmit



Calculate Check 2 Digits
& Not Transmit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.11 MSI/PLESSEY Code Parameters

A> Check Digit Transmission

<Do Not Calculate
Check Digit>



Calculate Check Digit
& Transmit



Calculate Check Digit
& Not Transmit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.12 BC 412 Code Parameters

A> Check Digit Transmission

Do Not Calculate
Check Digit



<Calculate Check
Digit & Transmit>



Calculate Check Digit
& Not Transmit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



5.13 Code 2 of 6 Parameters

A> Check Digit Transmission

Do Not Calculate
Check Digit



<Calculate Check
Digit & Transmit>



Calculate Check Digit
& Not Transmit



B> Set Up Code Length

To set the fixed length:

1. Scan the "Begin" label of the desired set.
2. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the length to be read.
3. Scan the "Complete" label of the desired set.

Repeat the steps 1 - 3 to set additional lengths.

<Variable>



Fix Length (2 Sets Available)

1. 1st Set Begin



2. Decimal Value
(Appendix A)

3. 1st Set Complete



1. 2nd Set Begin



2. Decimal Value
(Appendix A)

3. 2nd Set Complete



Minimum Length

1. Begin



2. Decimal Value
(Appendix A)

3. Complete



Ch.6 Miscellaneous Parameters

6.1 Language Selection

<US English>



UK English



Italian



Spanish



French



German



Swedish



Switzerland



Hungarian



Japanese



Belgium



Portuguese



Denmark



Netherlands



Turkey



Reserved1



6.2 Bar Code ID

ON



<OFF>



Default



With this function ON, a leading character will be added to the output string while scanning code, user may refer to the following table to know what kind of bar code is being scanned.

Please refer to the table below for matching code ID of codes read in.

Code Type	ID	Code Type	ID
UPC-A	A	UPC-E	B
EAN-8	C	EAN-13	D
CODE 39	E	CODE 128	F
Interleave 25	G	Industrial 25	H
Matrix 25	I	Codabar/NW7	J
CODE 93	K	CODE 11	L
China Postage	M	MSI/PLESSEY	N
BC412	O		

User Define Code ID

To set the code ID:

1. Scan the symbologies label.
2. Go to the ASCII Tables in Appendix B, scan label that represents the desired code ID.

Note:

User define code ID will override default value. Program will not check the conflict. It is possible to have more than two symbologies which have same code ID.

UPC-A



EAN-13/JAN-13



CODE 39



CODABAR/NW7



Industrial 25



CODE 93



China Postage



BC412



UPC-E



EAN-8/JAN-8



CODE 128



Interleave 25



Matrix 25



CODE 11



MSI/PLESSEY



Code 2 of 6



Reserved4



Reserved5



Reserved6



6.3 Reading Level

Bar Equals High



<Bar Equals Low>



6.4 Accuracy

<1 Time>



2 Times



3 Times



4 Times



6.5 Buzzer Beep Tone

<High>



Medium



Low



Off



6.6 Sensitivity of Continuous Reading Mode

<Fast>



Slow



6.7 Notebook Function

Enable



<Disable>



6.8 Reverse Output Characters

<Disable>



Enable



6.9 Setup Deletion

To setup the deletion of output characters:

1. Scan the label of the desired set below.
2. Scan the label of the desired symbology.
3. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the desired position to be deleted.
4. Scan the "Complete" label of "Character Position to be Deleted".
5. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the number of characters to be deleted.
6. Scan the "Complete" label of "Number of Characters to be Deleted".

Repeat the steps 1 - 6 to set additional deletion.

A> Select Deletion Set Number

1. 1st Set



2. 2nd Set



3. 3rd Set



4. 4th Set



5. 5th Set



6. 6th Set



B> Symbolgies Selection

UPC-A



UPC-E



EAN-13/JAN-13



EAN-8/JAN-8



CODE 39



CODE 128



CODABAR/NW7



Interleave 25



Industrial 25



Matrix 25



CODE 93



CODE 11



China Postage



MSI/PLESSEY



BC412



Code 2 of 6



Resvered4



Resvered5



All Codes



None



C> Character Position to be Deleted

1. Decimal Value
(Appendix A)

2. Complete



D> Number of Characters to be Deleted

1. Decimal Value
(Appendix A)

2. Complete



6.10 Setup Insertion

To setup the insertion of output characters:

1. Scan the label of the desired set.
2. Scan the label of the desired symboligy.
3. Go to the Decimal Value Tables in Appendix A, scan label(s) that represents the desired position to be inserted.
4. Scan the "Complete" label of "Character Position to be Inserted".
5. Go to the ASCII Tables in Appendix B or Function Key Tables in Appendix C, scan label(s) that represents the desired characters to be inserted.
6. Scan the "Complete" label of "Characters to be Inserted".

Repeat the steps 1 - 6 to set additional insertion.

A> Select Insertion Set Number

1. 1st Set



2. 2nd Set



3. 3rd Set



4. 4th Set



5. 5th Set



6. 6th Set



B> Symbologies Selection

UPC-A



UPC-E



EAN-13/JAN-13



EAN-8/JAN-8



CODE 39



CODE 128



CODABAR/NW7



Interleave 25



Industrial 25



Matrix 25



CODE 93



CODE 11



China Postage



MSI/PLESSEY



BC412



Code 2 of 6



Resvered4



Resvered5



All Codes



None



C> Character Position to be Inserted

1. Decimal Value
(Appendix A)

2. Complete



D> Characters to be Inserted

1. ASCII Table
(Appendix B)

2. Complete



Appendix A Decimal Value Table

0



1



2



3



4



5



6



7



8



9



Appendix B ASCII Table

NULL



ETX



ACK



HT



FF



SI



DC2



NAK



CAN



ESC



RS



STX



ENQ



BS



VT



SO



DC1



DC4



ETB



SUB



GS



SOH



EOT



BEL



LF



CR



DLE



DC3



SYN



EM



FS



US



SPACE



#



&



"



%



+



1



4



7



:



=



!



\$



'



*



-



0



3



6



9



<



?



@



C



F



I



L



O



R



U



X



[



^



B



E



H



K



N



Q



T



W



Z



]



A



D



G



J



M



P



S



V



Y



\



_



,



60

c



63

f



66

i



69

l



6C

o



6F

r



72

u



75

x



78

{



7B

~



7E

b



62

e



65

h



68

k



6B

n



6E

q



71

t



74

w



77

z



7A

}



7D

a



61

d



64

g



67

j



6A

m



6D

p



70

s



73

v



76

y



79

|



7C

DEL



7F

Appendix C Function Key Table

F1



F2



F3



F4



F5



F6



F7



F8



F9



F10



F11



F12



Insert



Delete



Home



Page Up



Page Down



End



Left



Right



Up



Down

